



LAPAZ - A Laser Particle Counter as a Primary Number Concentration Standard

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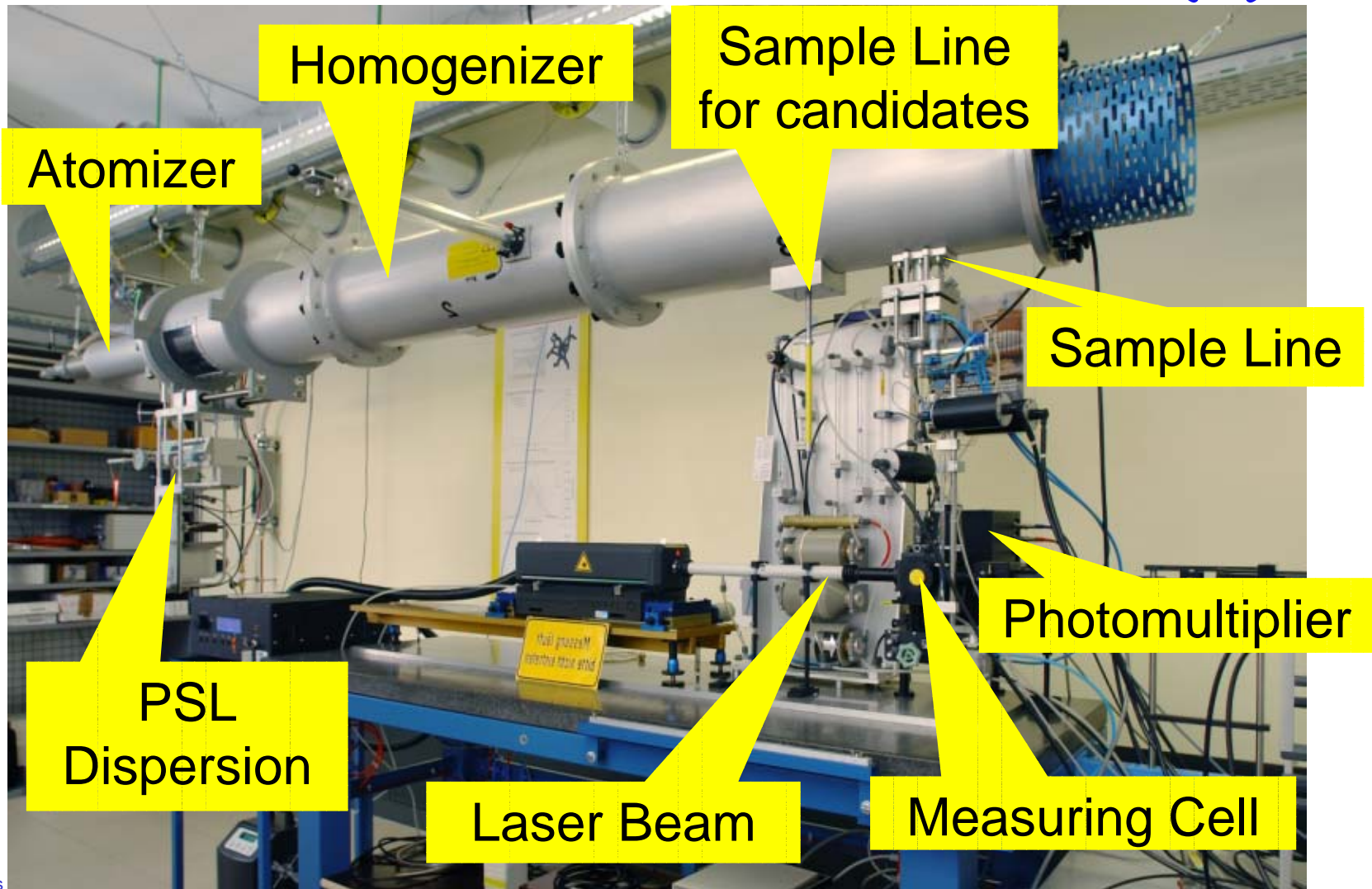
EAC Conference

6 – 10 September 2004

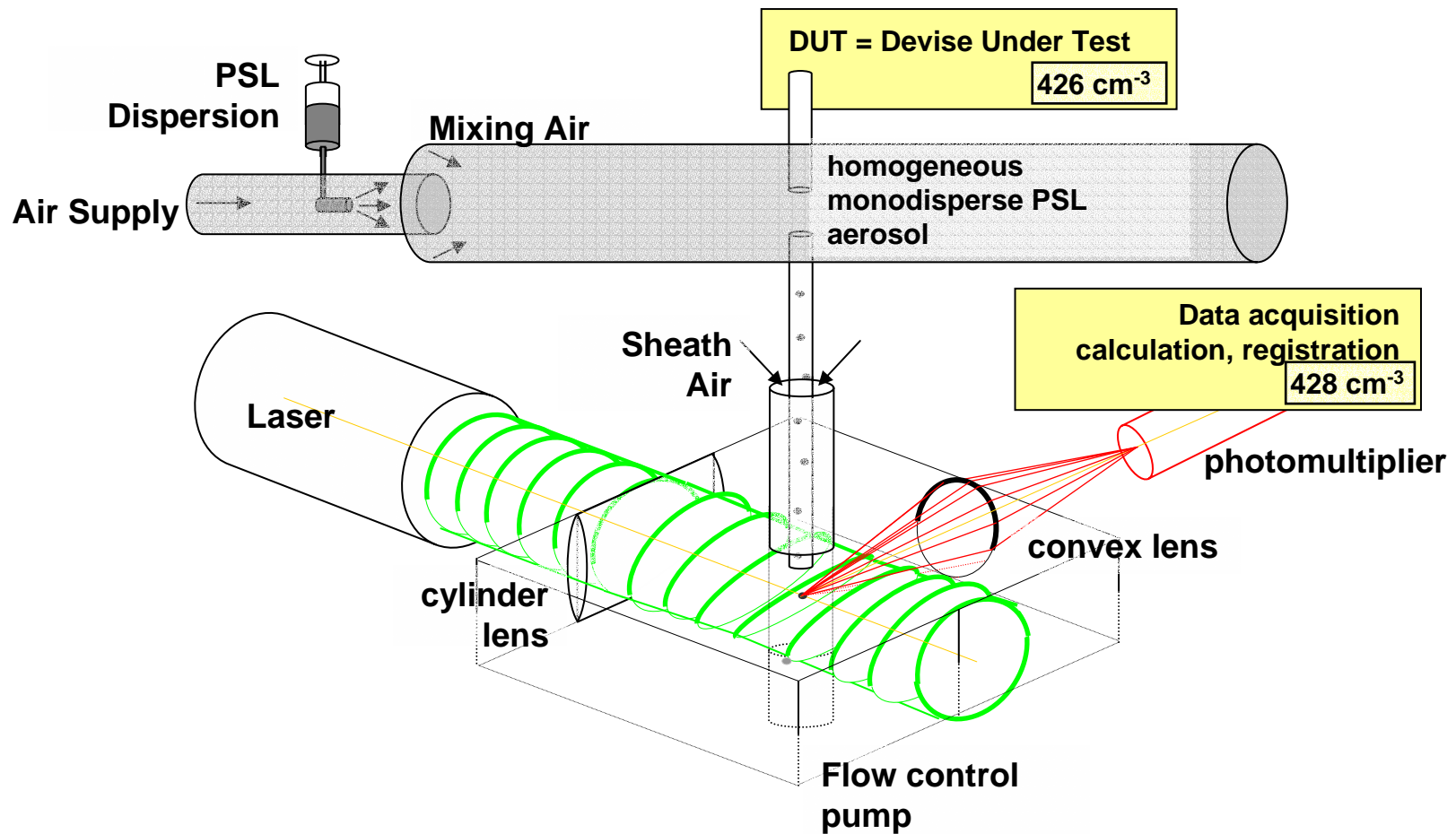
METAS - Main Fields of Activity



LAPAZ - Laser Particle Counter (1)

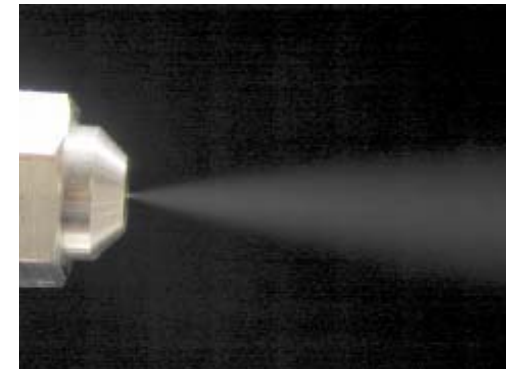
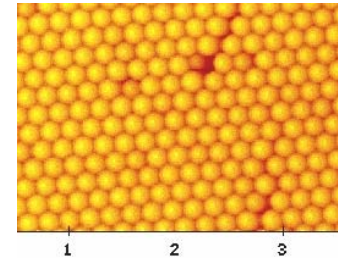


LAPAZ - Laser Particle Counter (2)

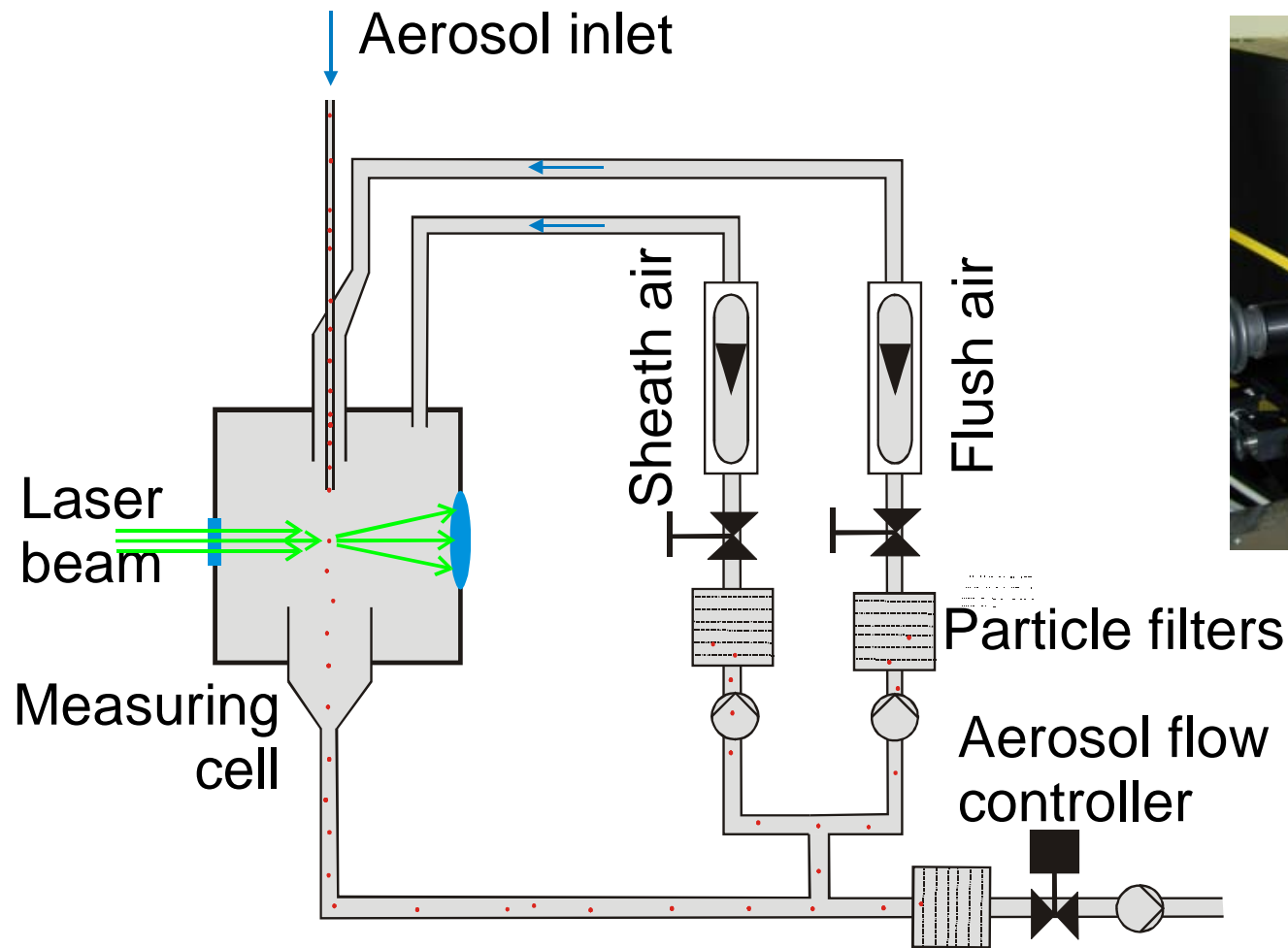


LAPAZ - Details: Generator

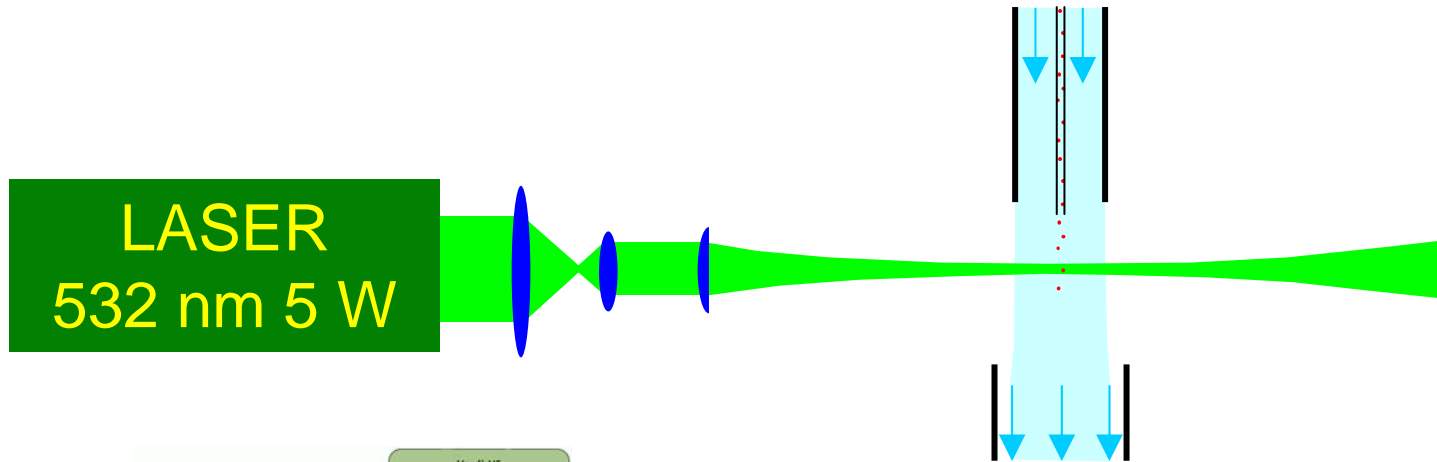
- Certified PSL: 100 to 900 nm
- Feed for suspension: 1 to 50 ml/h
- Concentration controlled by dilution and feed
- Concentration up to 100 Particles / cm³
- Aerosol flow: 50 l/min



LAPAZ - Details: Flows



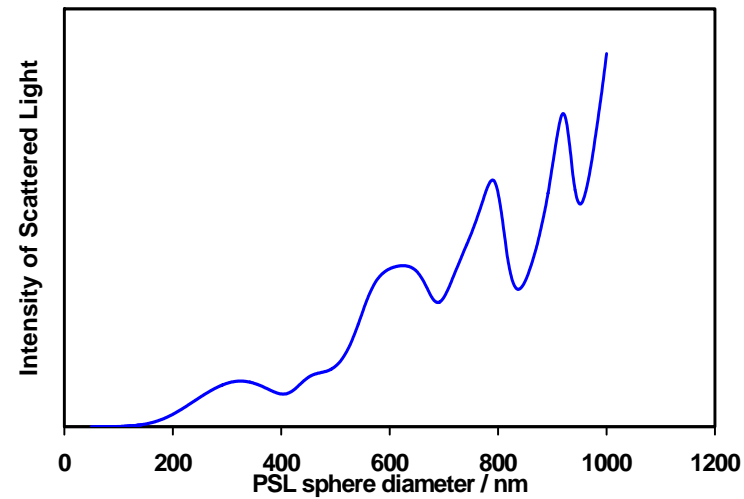
LAPAZ - Details: Optics



		Verdi-V5
System Specifications	Output Power	5W
	Wavelength	532 nm
	Linewidth ¹	<5 MHz
	Beam Diameter ²	2.25 mm ±10%
	Beam Divergence ³	<0.5 mrad
	M ²	<1.1
	Pointing Stability ⁴	<2 µrad/°C
	Power Stability ⁵	±1%
	Noise ⁶	<0.03% rms
	Polarization	vertical, >100:1

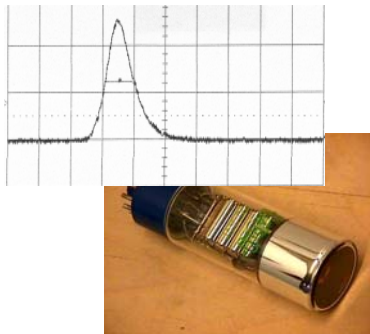
		Specifications
Utility and Environmental Requirements	Operating Voltage	100 to 240 VAC
	Operating Current	13A max. @ 100 VAC
	Power Consumption	13 kW maximum 300W typical
	Frequency	50 to 60 Hz
	Laser Head Cooling Requirements ⁷	Conductivity-cooled (or optional heat sink, with or without a closed-cycle chiller)
	Power Supply Cooling Requirements	Air-cooled
	Range of Operating Temperature	15°C to 35°C (59°F to 95°F)
	Weights	
	Laser Head	10 kg (22.0 lbs.)
	Power Supply	315 kg (69.4 lbs.)
Length of Umbilical	3 m (10 ft.)	
Diameter of Umbilical	1.25 cm (1/2 in.)	

¹ Measured over 50 msec with a thermally stabilized reference station at maximum specified output power.
² var at exit port.
³ Full-angle divergence.
⁴ Measured in the x, y and z positions over a 25°C to 35°C temperature change.
⁵ Measured over a 1-hour after 15-minute warm-up.
⁶ Measured from 10 Hz to 10 kHz.
⁷ Dependent upon operating environment.



LAPAZ - Details: Detection Principle

Photodetector:
Signal of
scattered light



Digitizer:
100 MHz
registration



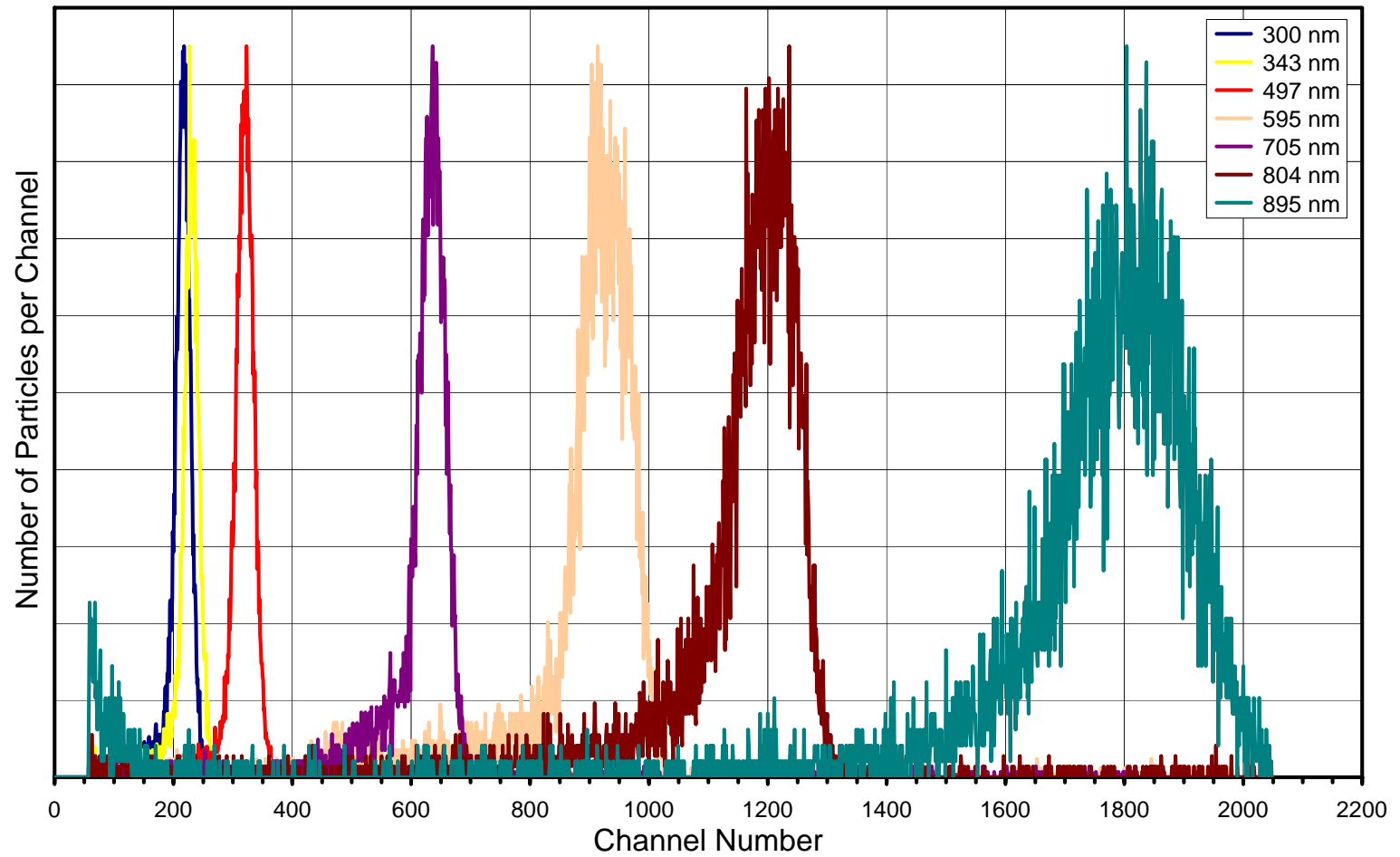
Controller:
particle rate
flow rate



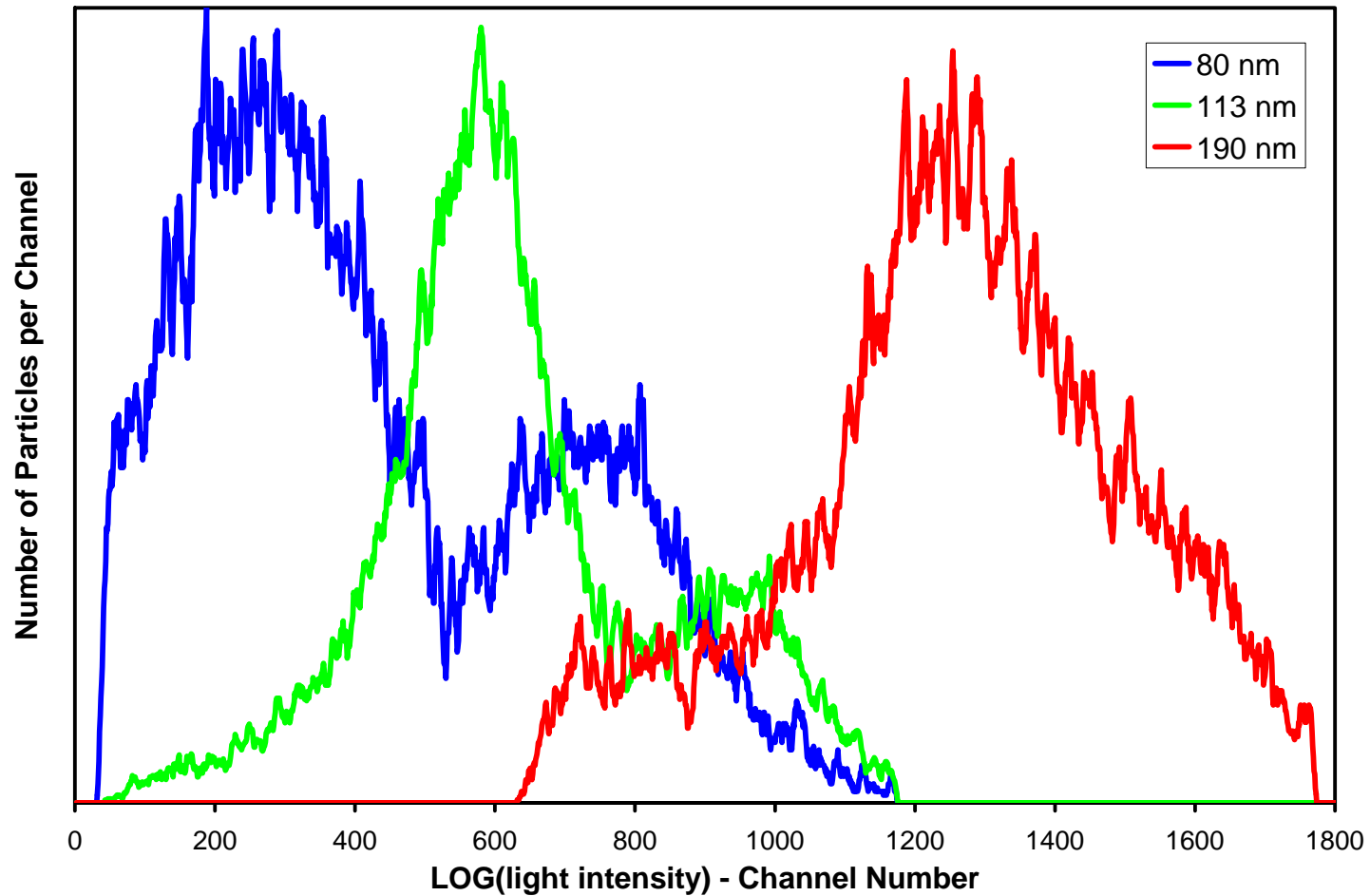
Analyser:
Histogram of
amplitudes



Analysis (PSL)



Analysis (Combustion Particles)



Uncertainties (coverage factor $k = 2$)

Particle measurement of PSL particles:

- $< 10 \%$ for diameters 100 to 900 nm
- $< 15 \%$ for concentrations $< 1000 \text{ cm}^{-3}$

Particle measurement of combustion particles:

- No information of size
- Counting not yet validated

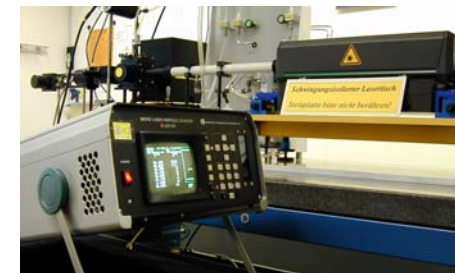
Applications of LAPAZ

Calibration of instruments for:

- Clean room particles
- Ambient air particles
- Exhaust particles

Validation of other particle number counters:

- Condensation Particle Counters

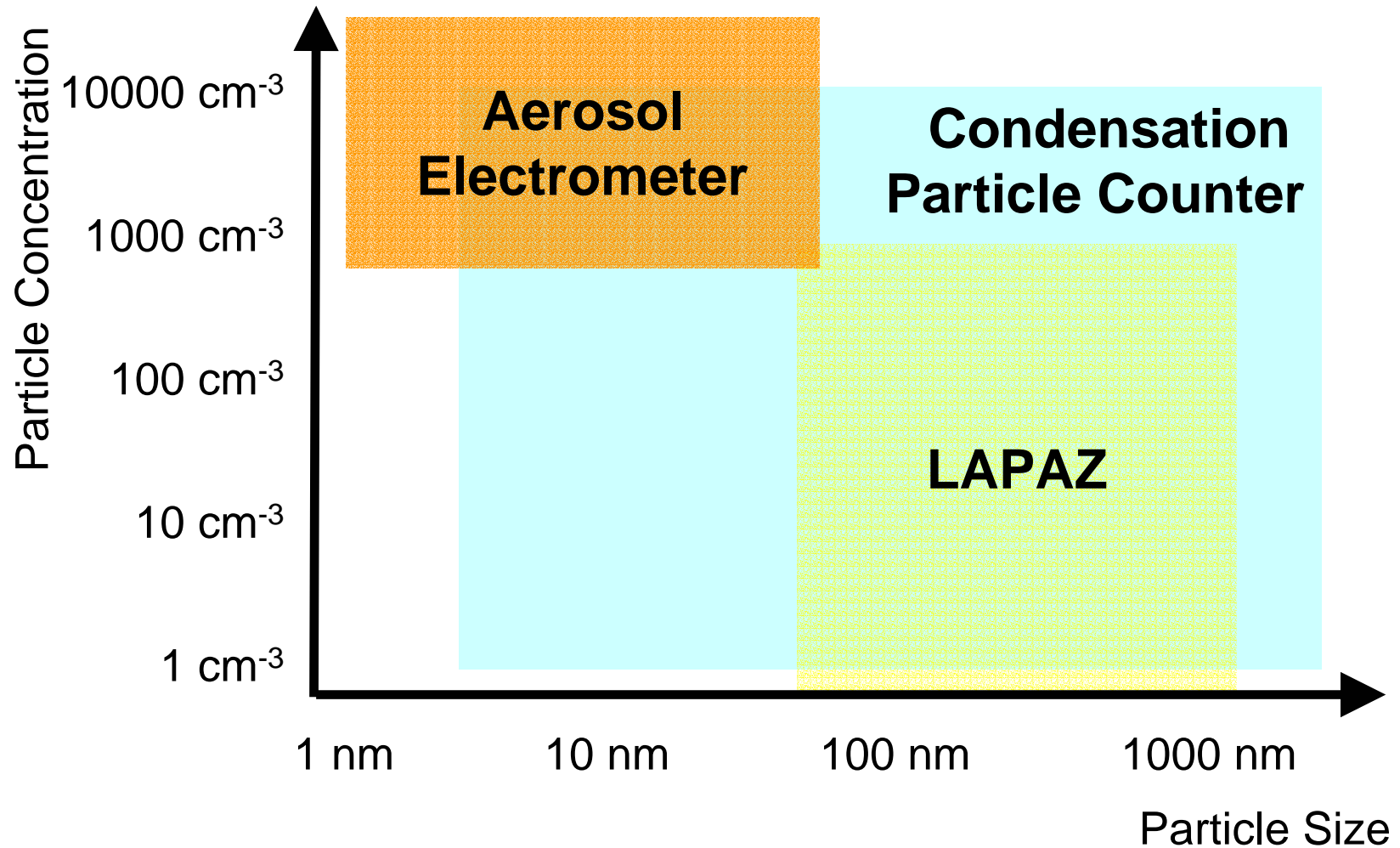


Primary Standard (Definition)

standard that is designated or widely acknowledged as having the highest metrological qualities and whose value is accepted without reference to other standards of the same quality.

International Vocabulary of Basics and Terms in Metrology (VIM)
Section 6.4

Calibration for Particle Concentration



Thank you for your attention

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